



Maximum Torque Settings / Closure Instructions

Final torque setting prior to shipping is the responsibility of the filler.

We do not recommend stacking filled containers in transit.

Torque both the two-inch and the internal one-inch plugs.

Be sure all O-rings are properly seated prior to installation.

PART	Torque Range
Two-Inch Buttress Thread (includes microvalves, vents, drybreaks, mixer body, etc.)	23-25 foot pounds
Two-Inch NPS Thread (mixer lid, vents, etc.)	20 to 25 foot pounds
$\frac{3}{4}$ " and 1" center plugs	35 inch pounds

For more information call Taylor-Cain Corporation at 800-846-2246, email us at sales@taylor-cain.com or, visit our web site at www.taylor-cain.com.